

## SK HLD-110-500/8

Part number: 278 272 008

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/8</b>			
Line filter	TI 278272008	V 1.1	1717	EN

## Scope of supply

1 x	Module	SK HLD-110-500/8
-----	--------	------------------



## Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

## Information

## Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

## Technical Data

### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	190 / 20
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	40.8
<b>Rated current</b>	A	8.0 (U <sub>T</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	6.0

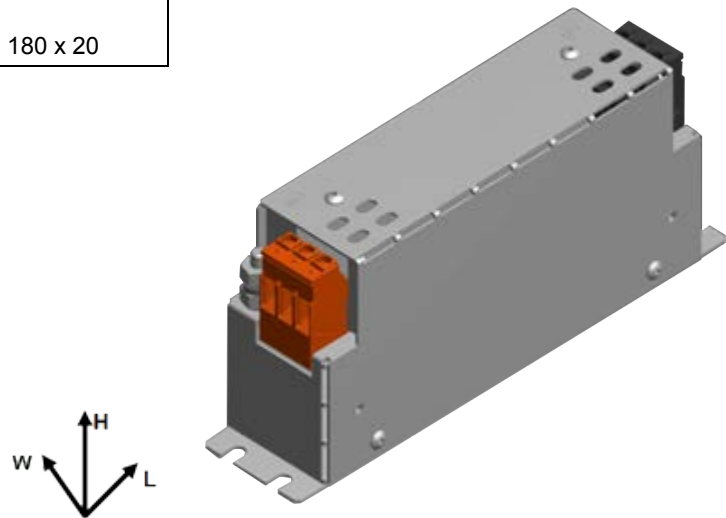
- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
2nd value: 2 s between phase and housing

### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M5 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	0.8 Terminal 3.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	0.78	<sup>1)</sup> not part of the delivery, use washers if applicable	

### Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	190 x 45 x 75
<b>Mounting [mm]</b>		
Standard position	L x W	180 x 20



### Connections

Name	PE connection top / bottom	Input at top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M5	4 mm <sup>2</sup>	AWG 12	4 mm <sup>2</sup>	AWG 12

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M5 nuts


<sup>2)</sup> Name can differ for older versions.

### Frequency inverter assignment

#### Information

#### Overview in the manual





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	 <p>Standard position</p>
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

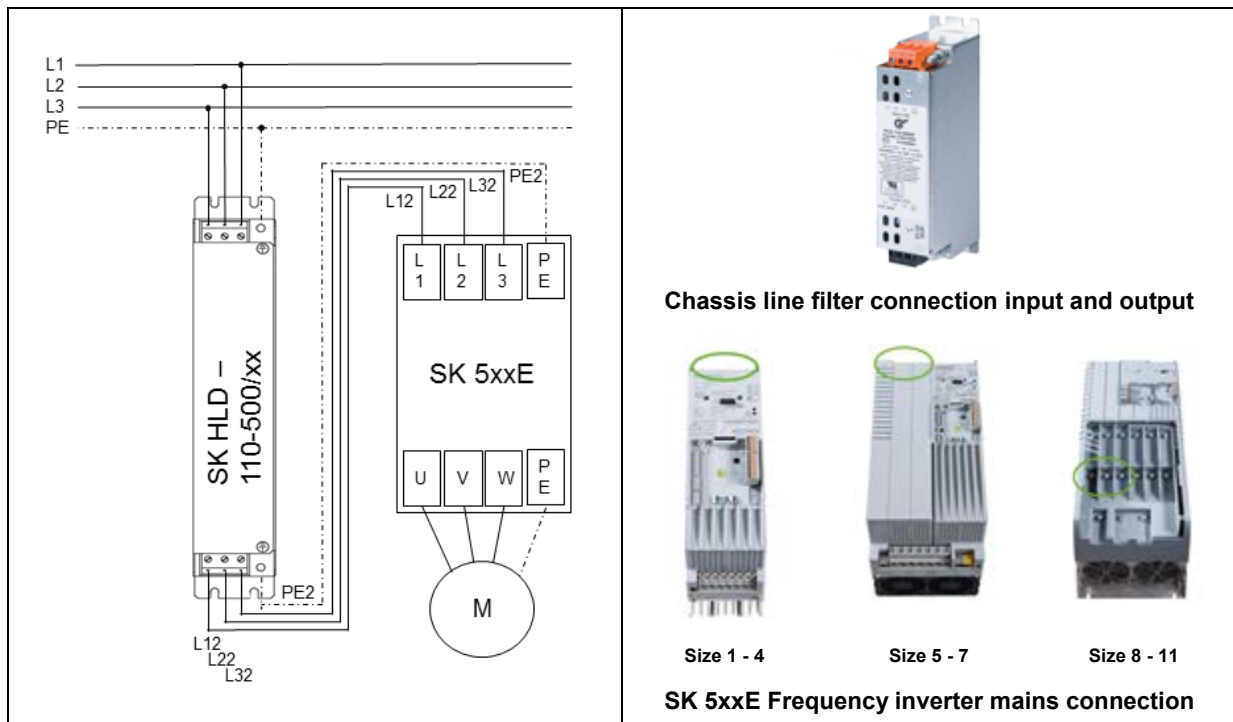
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/16

Part number: 278 272 016

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/16</b>			
Line filter	TI 278272016	V 1.1	1717	EN

### Scope of supply

1 x	Module	SK HLD-110-500/16
-----	--------	-------------------



### Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

### **i** Information

### Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

### Technical Data

#### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	205 / 21
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	9.8
<b>Rated current</b>	A	16.0 ( $U_T \approx 50 \text{ °C}$ )	<b>Power dissipation</b>	W	12.0

<sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)

2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %

<sup>2)</sup> 1st value: between 2 phases

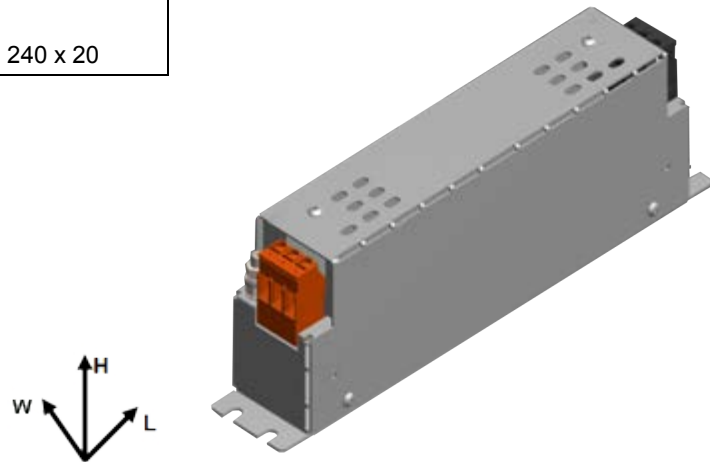
2nd value: 2 s value: between phase and housing

#### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M5 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	0.8 Terminal 3.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	1.2	<sup>1)</sup> not part of the delivery, use washers if applicable	

### Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	250 x 45 x 75
<b>Mounting [mm]</b>		
Standard position	L x W	240 x 20



### Connections

Name	PE connection at the top / bottom	Input top (L1, L2, L3)	Output at bottom (L12, L22, L32) <sup>2)</sup>
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole	Socket part, screw terminals, 3-pole
Cross section / type	M5	4 mm <sup>2</sup>	AWG 12

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M5 nuts


<sup>2)</sup> Name can differ for older versions.

### Frequency inverter assignment

#### Information

#### Overview in the manual

The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.





For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.



## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	Installing the unit <i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.	 <p>Standard position</p>
2.	Installing the frequency inverter <i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.	
3.	Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections). Note: Establish the PE connection first!	
4.	The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.  Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a> ").  If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

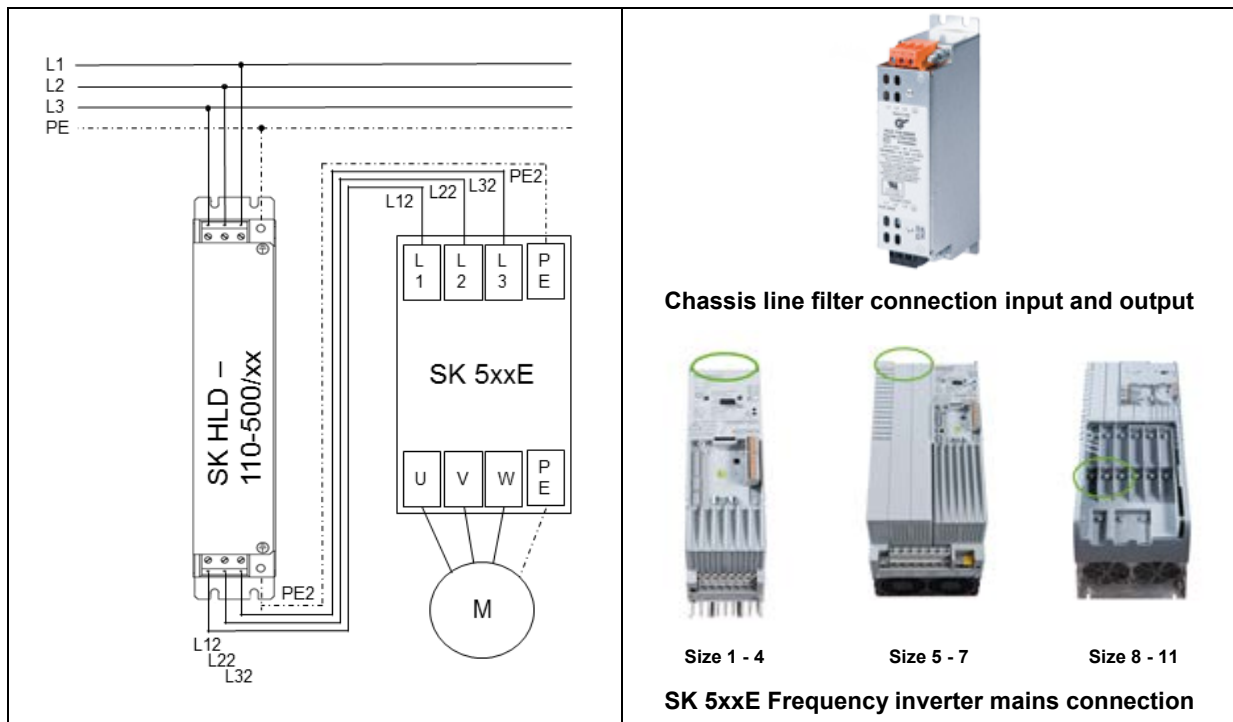
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/30

Part number: 278 272 030

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/30</b>			
Line filter	TI 278272030	V 1.1	1717	EN

**Scope of supply**

1 x	Module	SK HLD-110-500/30
-----	--------	-------------------



**Field of use**

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

<b>i Information</b>	<b>Suppression level</b>
With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.	

**Technical Data**

*Electrical data*

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	280 / 29
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	3.56
<b>Rated current</b>	A	30.0 (U <sub>T</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	15.0

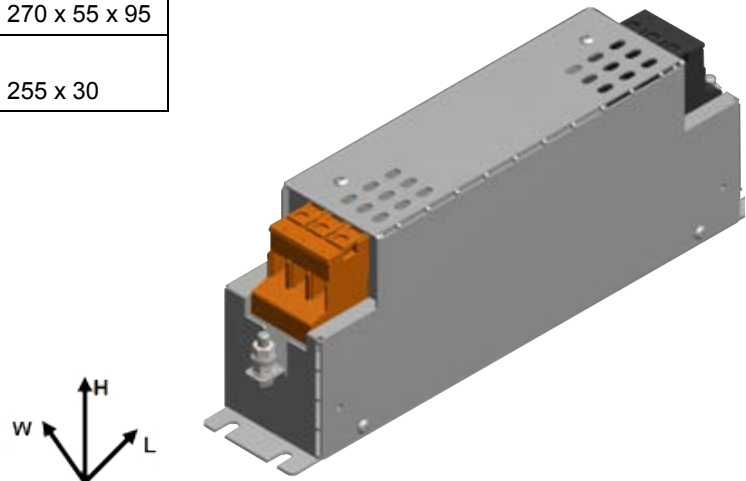
1) 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %  
 2) 1st value: between 2 phases  
 2nd value: 2 s value: between phase and housing

*General*

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M5 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	1.2 – 2.0 terminal 3.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	1.8	1) not part of the delivery, use washers if applicable	

## Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	270 x 55 x 95
<b>Mounting [mm]</b>		
Standard position	L x W	255 x 30



## Connections

Name	PE connection top / bottom	Input top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M5	10 mm <sup>2</sup>	AWG 8	10 mm <sup>2</sup>	AWG 8


<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M5 nuts

<sup>2)</sup> Name can differ for older versions.

## Frequency inverter assignment

** Information**
**Overview in the manual**





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	 <p>Standard position</p>
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

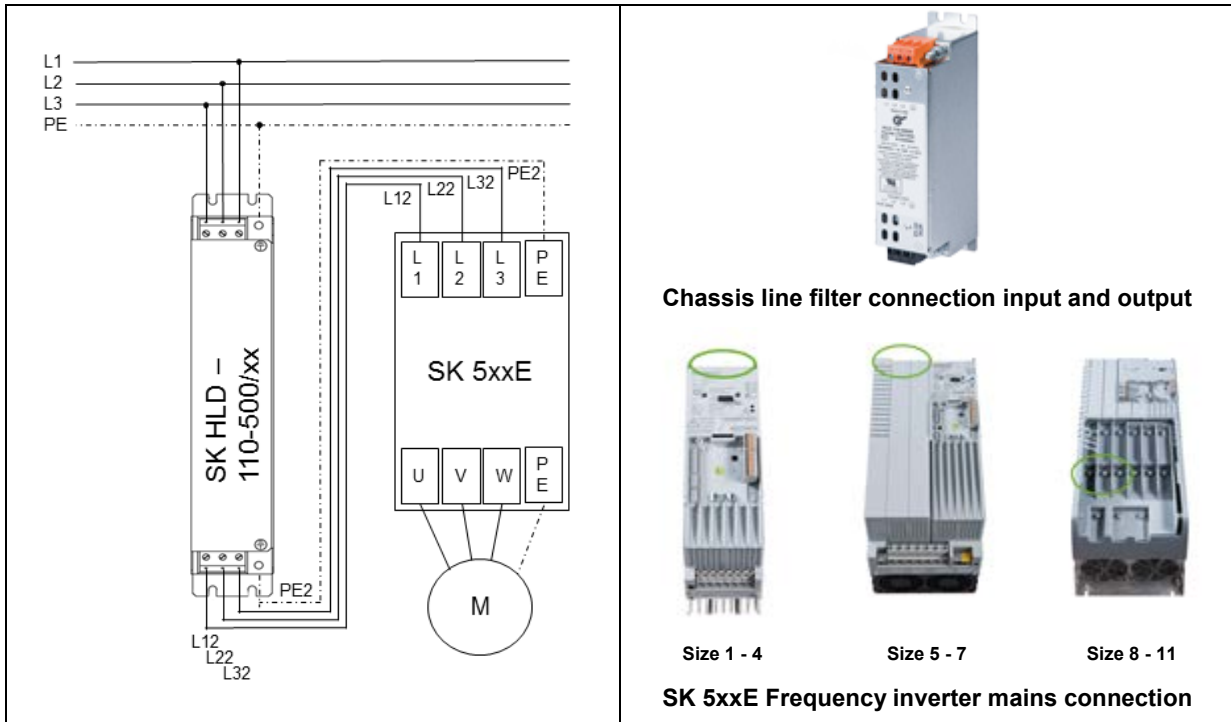
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/42

Part number: 278 272 042

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/42</b>			
Line filter	TI 278272042	V 1.1	1717	EN



### Scope of supply

1 x	Module	SK HLD-110-500/42
-----	--------	-------------------



### Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

### **i** Information

### Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

### Technical Data

#### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	290 / 30
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 2700
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	2.0
<b>Rated current</b>	A	42.0 ( $U_T \approx 50^\circ\text{C}$ )	<b>Power dissipation</b>	W	22.0

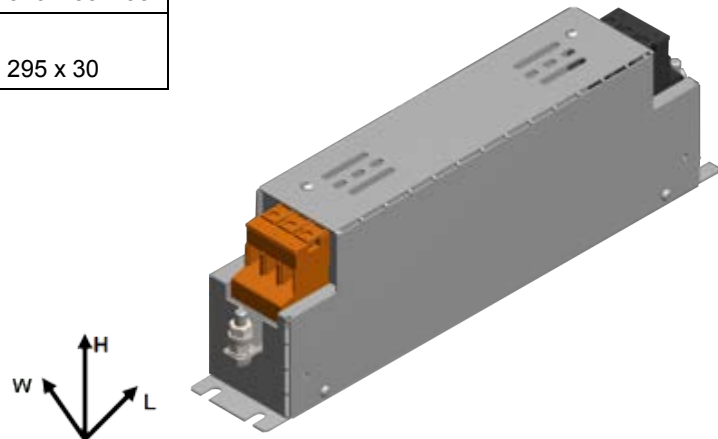
- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
 2nd value: 2 s value: between phase and housing

#### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M5 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	1.2 – 2.0 terminal 6.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	2.1	<sup>1)</sup> not part of the delivery, use washers if applicable	

### Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	310 x 55 x 95
<b>Mounting [mm]</b>		
Standard position	L x W	295 x 30



### Connections

Name	PE connection top / bottom		Input top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
	Type	2 bolts <sup>1)</sup>		Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole
Cross section / type	M6		10 mm <sup>2</sup>	AWG 8	10 mm <sup>2</sup>	AWG 8

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M6 nuts


<sup>2)</sup> Name can differ for older versions.

### Frequency inverter assignment

#### Information

#### Overview in the manual





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	 <p>Standard position</p>
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

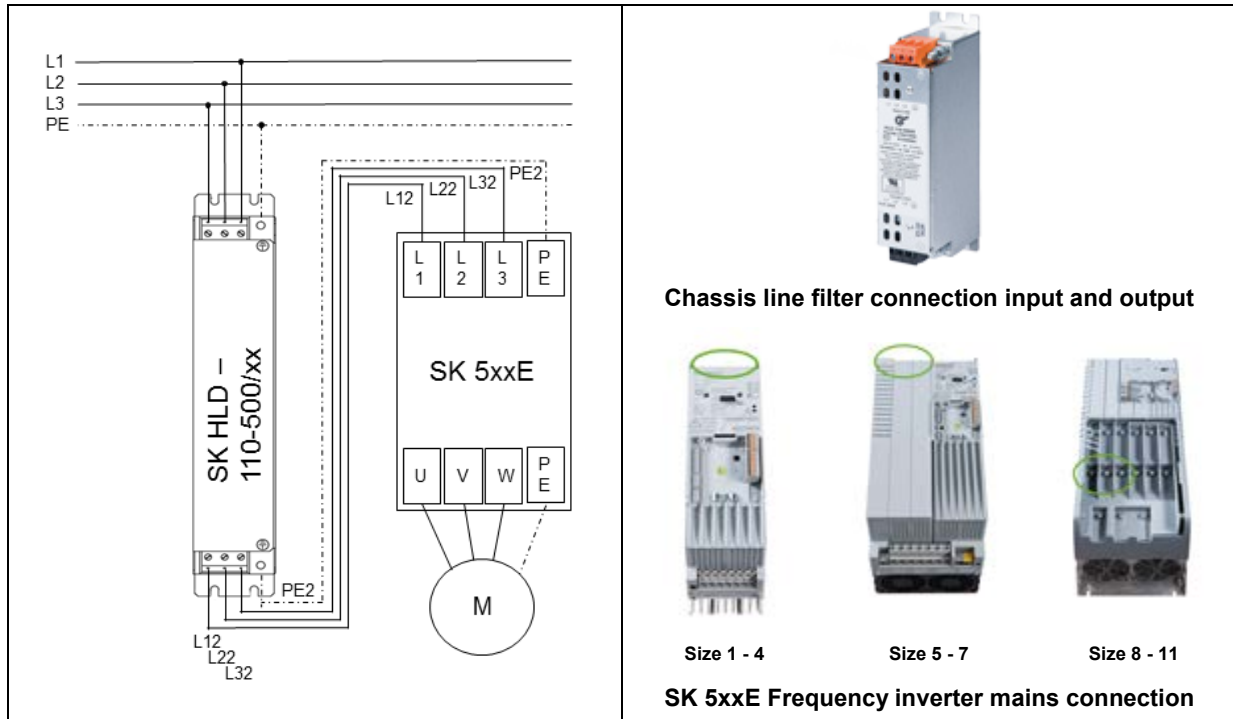
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/55

Part number: 278 272 055

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/55</b>			
Line filter	TI 278272055	V 1.1	1717	EN

## Scope of supply

1 x	Module	SK HLD-110-500/55
-----	--------	-------------------



## Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

## **i** Information

## Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

## Technical Data

### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	290 / 30
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	0.56
<b>Rated current</b>	A	55.0 (U <sub>T</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	30.0

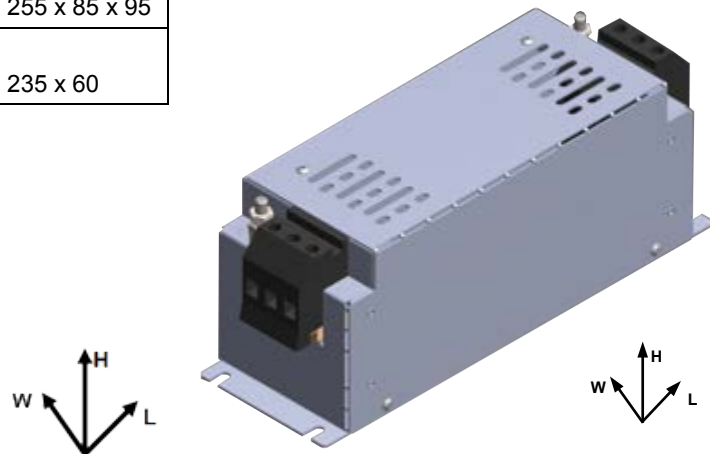
- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
2nd value: 2 s value: between phase and housing

### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M5 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	2.0 – 4.0 terminal 6.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	2.5	<sup>1)</sup> not part of the delivery, use washers if applicable	

### Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	255 x 85 x 95
<b>Mounting [mm]</b>		
Standard position	L x W	235 x 60



### Connections

Name	PE connection top / bottom	Input top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M6	16 mm <sup>2</sup>	AWG 6	16 mm <sup>2</sup>	AWG 6

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M6 nuts


<sup>2)</sup> Name can differ for older versions.

### Frequency inverter assignment

#### Information

#### Overview in the manual





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	
		Standard position

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

## NOTICE

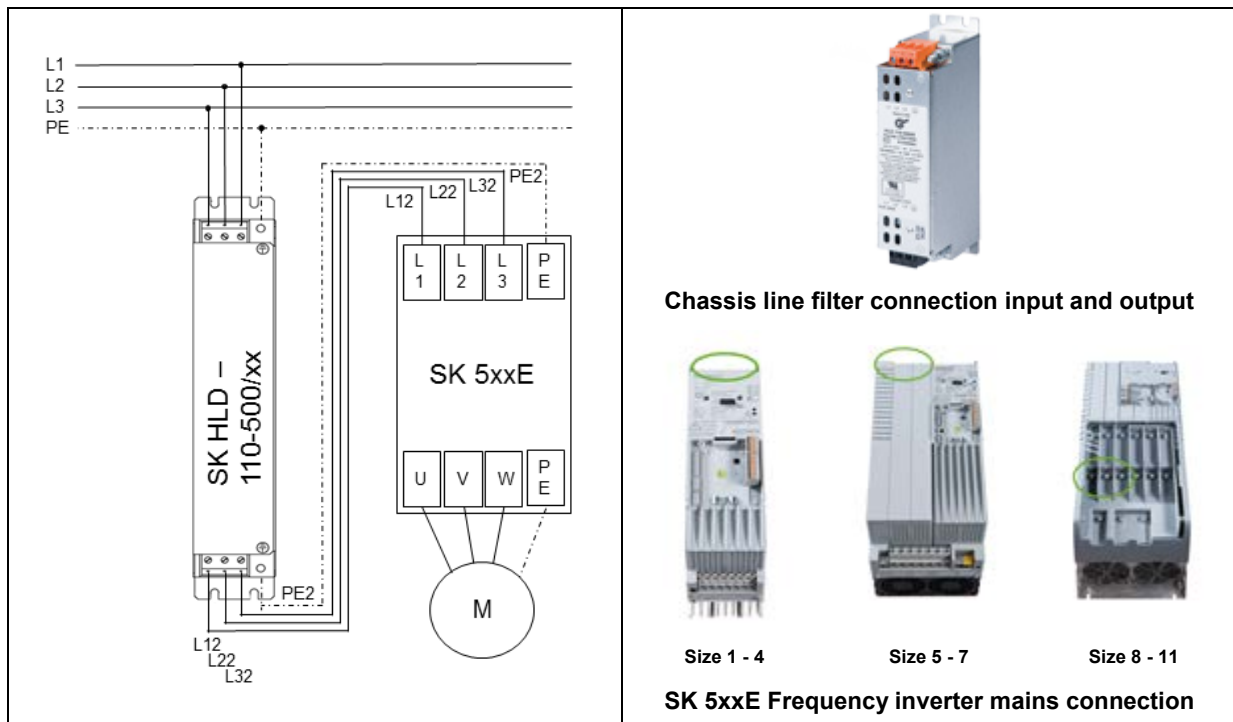
## Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.



**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/75

Part number: 278 272 075

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/75</b>			
Line filter	TI 278272075	V 1.1	1717	EN

**Scope of supply**

1 x	Module	SK HLD-110-500/75
-----	--------	-------------------



**Field of use**

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

<b>i Information</b>	<b>Suppression level</b>
With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.	

**Technical Data**

*Electrical data*

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	210 / 22
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	1.03
<b>Rated current</b>	A	75.0 (U <sub>T</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	35.0

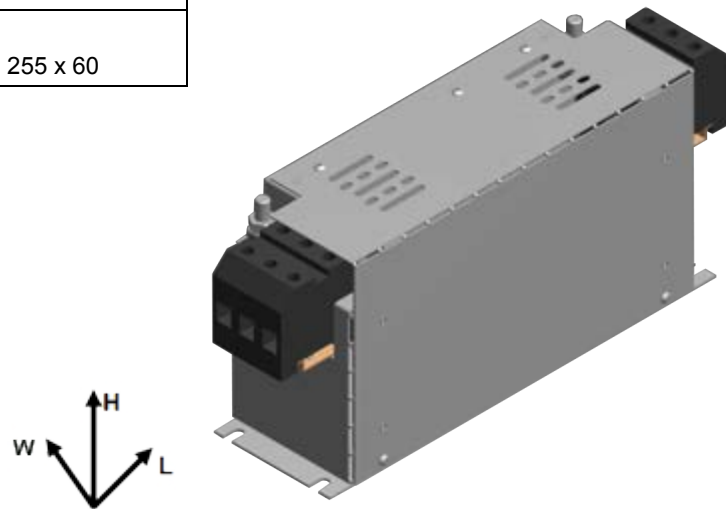
<sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %  
<sup>2)</sup> 1st value: between 2 phases  
 2nd Value: 2 s value: between phase and housing

*General*

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M6 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	2.0 – 5.0 terminal 12.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	4.5	<sup>1)</sup> not part of the delivery, use washers if applicable	

### Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	310 x 85 x 135
<b>Mounting [mm]</b>		
Standard position	L x W	255 x 60



### Connections

Name	PE connection top / bottom	Input top (L1, L2, L3)	Output at bottom (L12, L22, L32) <sup>2)</sup>
<b>Type</b>	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole	Socket part, screw terminals, 3-pole
<b>Cross section / type</b>	M8	35 mm <sup>2</sup>	AWG 2
		35 mm <sup>2</sup>	AWG 2

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M8 nuts


<sup>2)</sup> Name can differ for older versions.

### Frequency inverter assignment

#### Information

#### Overview in the manual





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	Installing the unit <i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.	 <p>Standard position</p>
2.	Installing the frequency inverter <i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.	
3.	Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections). Note: Establish the PE connection first!	
4.	The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.  Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a> ").  If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

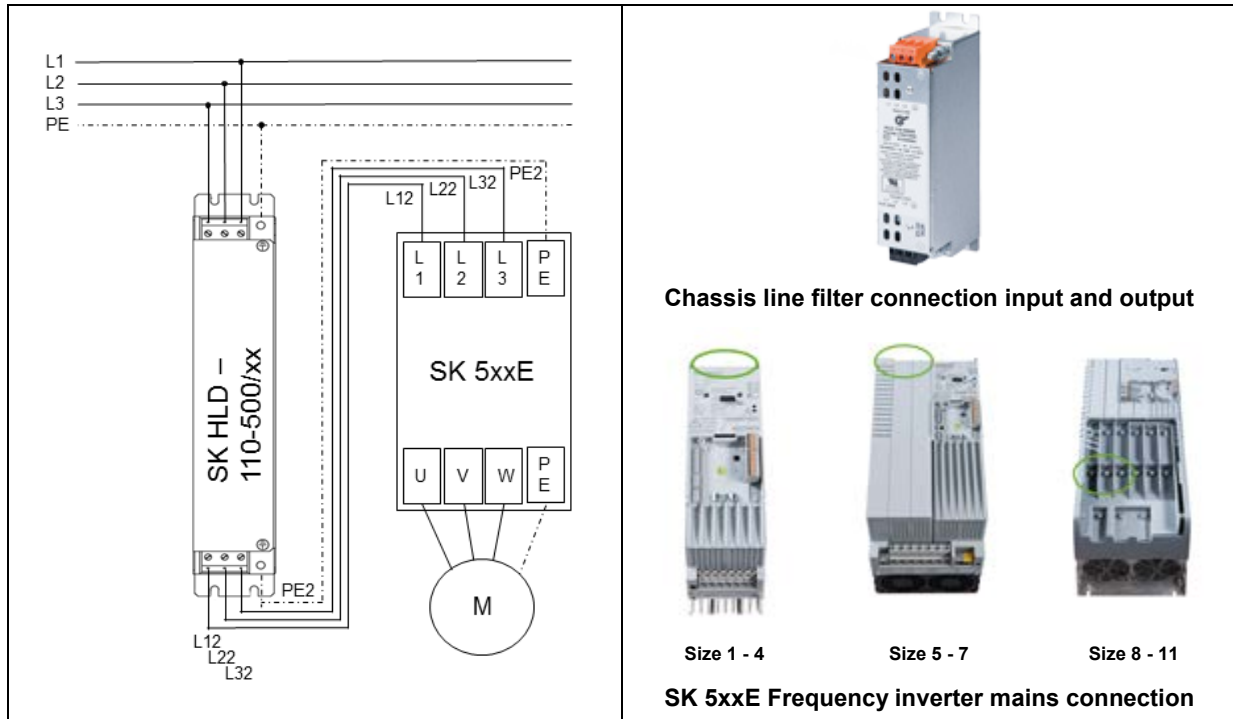
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/100

Part number: 278 272 100

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/100</b>			
Line filter	TI 278272100	V 1.1	1717	EN

## Scope of supply

1 x	Module	SK HLD-110-500/100
-----	--------	--------------------



## Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

## **i** Information

## Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

## Technical Data

### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	290 / 30
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	0.56
<b>Rated current</b>	A	100.0 (U <sub>r</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	60.0

<sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)

2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %

<sup>2)</sup> 1st value: between 2 phases

2nd value: 2 s between phase and housing

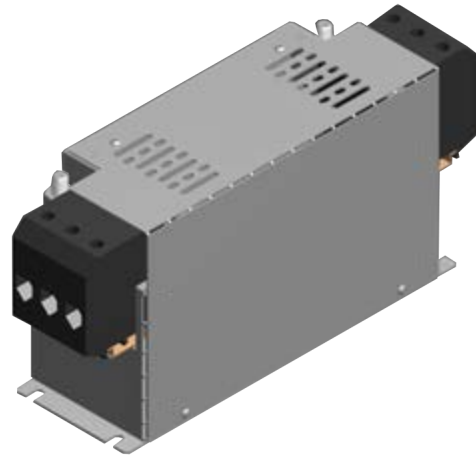
### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M6 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	3.0 – 6.0 terminal 20.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	5.2	<sup>1)</sup> not part of the delivery, use washers if applicable	



## Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	325 x 95 x 150
<b>Mounting [mm]</b>		
Standard position	L x W	255 x 65



## Connections

Name	PE connection at the top / bottom	Input at top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M10	50 mm <sup>2</sup>	AWG 1	50 mm <sup>2</sup>	AWG 1

<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M10 nuts


<sup>2)</sup> Name can differ for older versions.

## Frequency inverter assignment

**i** Information

**Overview in the manual**





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	Installing the unit <i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.	 <p>Standard position</p>
2.	Installing the frequency inverter <i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.	
3.	Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections). Note: Establish the PE connection first!	
4.	The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.  Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a> ").  If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

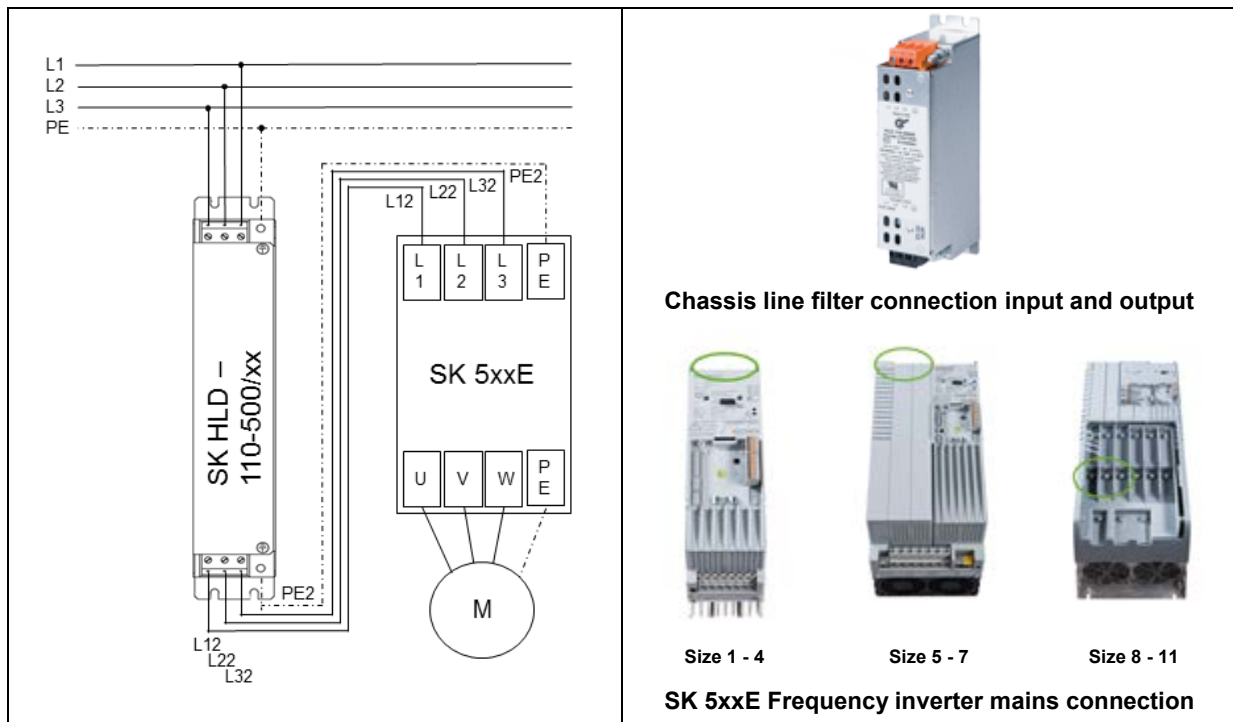
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/130

Part number: 278 272 130

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

Technical Information / Datasheet	SK HLD 110-500/130			
Line filter	TI 278272130	V 1.1	1717	EN

### Scope of supply

1 x	Module	SK HLD-110-500/130
-----	--------	--------------------



### Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

### **i** Information

### Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

### Technical Data

#### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	210 / 22
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	1.8
<b>Rated current</b>	A	130.0 (U <sub>r</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	90.0

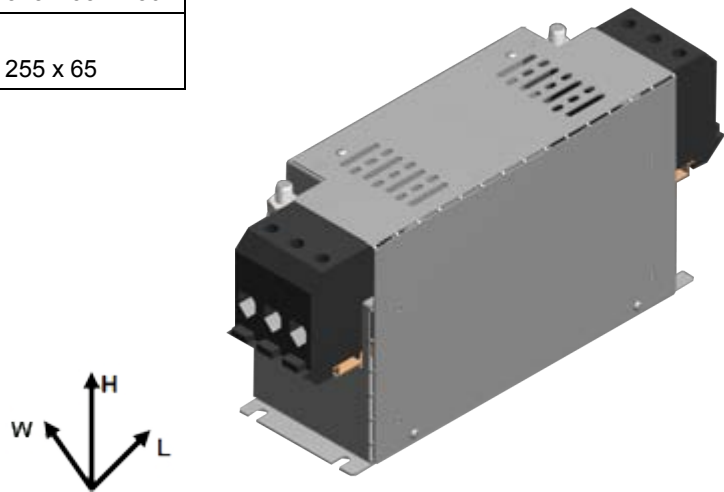
- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
 2nd value: 2 s between phase and housing

#### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M6 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	3.0 – 6.0 terminal 20.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	5.6	<sup>1)</sup> not part of the delivery, use washers if applicable	

## Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	325 x 95 x 150
<b>Mounting [mm]</b>		
Standard position	L x W	255 x 65



## Connections

Name	PE connection at the top / bottom	Input at top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M10	50 mm <sup>2</sup>	AWG 1	50 mm <sup>2</sup>	AWG 1


<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M10 nuts

<sup>2)</sup> Name can differ for older versions.

## Frequency inverter assignment

**i Information**
**Overview in the manual**





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)


### Installation steps

1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	 <p>Standard position</p>
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

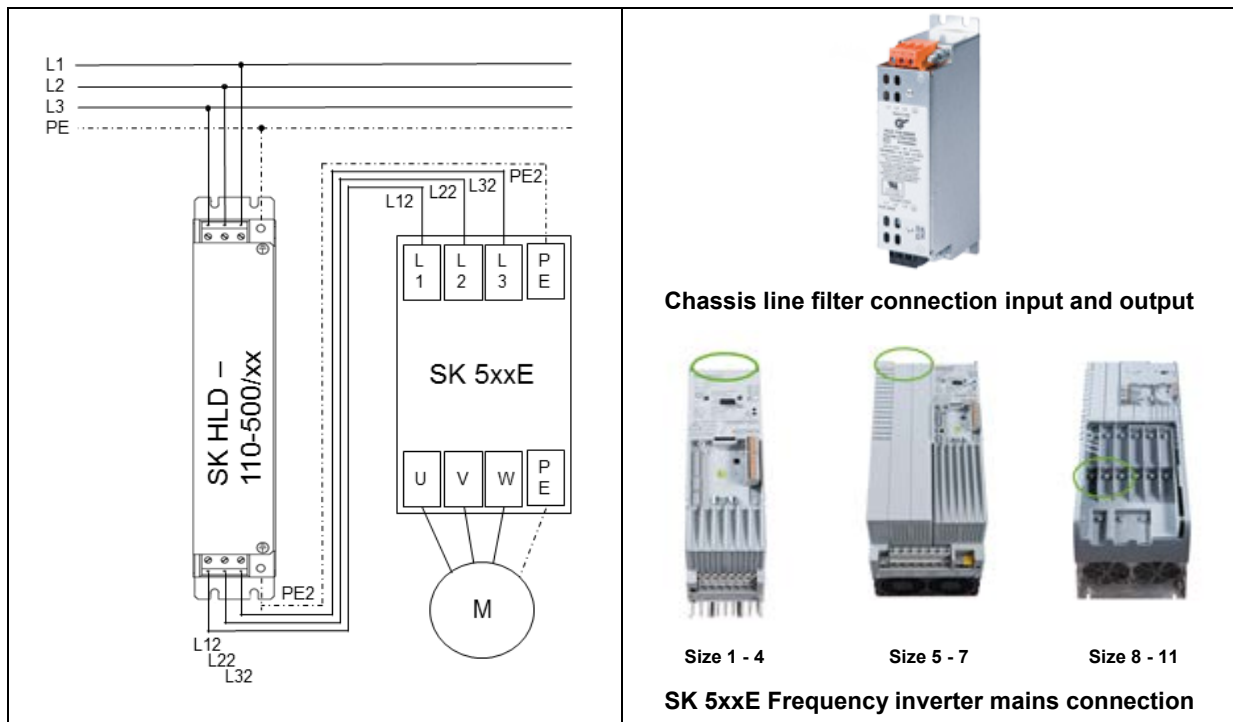
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual



## SK HLD-110-500/180

Part number: 278 272 180

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/180</b>			
Line filter	TI 278272180	V 1.1	1717	EN

### Scope of supply

1 x	Module	SK HLD-110-500/180
-----	--------	--------------------



### Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

### **i** Information

### Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

### Technical Data

#### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	300 / 31
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	1.28
<b>Rated current</b>	A	180.0 ( $U_T \approx 50^\circ\text{C}$ )	<b>Power dissipation</b>	W	150.0

- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
 2nd value: 2 s between phase and housing

## General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)
<b>Climate class</b>		25/085/21 (EN 60068-1)
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8
<b>Tightening torque</b>	Nm	6.0 – 12.0 terminal 20.0 PE connection
<b>Weight</b>	kg	9.2

<b>European standard</b>	EN 60939-2
<b>Mounting 1)</b>	
Standard position	4 x M6 x 8 (mounting surface)
<b>Protection class</b>	IP20

<sup>1)</sup> not part of the delivery, use washers if applicable

## Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	440 x 130 x 181
<b>Mounting [mm]</b>		
Standard position	L x W	365 x 102



## Connections

<b>Name</b>	<b>PE connection</b> at the top / bottom	<b>Input</b> at top (L1, L2, L3)		<b>Output</b> at bottom (L12, L22, L32) <sup>2)</sup>	
<b>Type</b>	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
<b>Cross section / type</b>	M10	95 mm <sup>2</sup>	AWG -2	95 mm <sup>2</sup>	AWG -2


<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M10 nuts

<sup>2)</sup> Name can differ for older versions.

## Frequency inverter assignment

** Information**
**Overview in the manual**





The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.

For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.

## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)

### Installation steps


1.	<p>Installing the unit</p> <p><i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.</p>	
2.	<p>Installing the frequency inverter</p> <p><i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.</p>	
3.	<p>Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections).</p> <p>Note: Establish the PE connection first!</p>	
4.	<p>The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.</p> <p>Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a>").</p> <p>If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.</p>	

Standard position

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

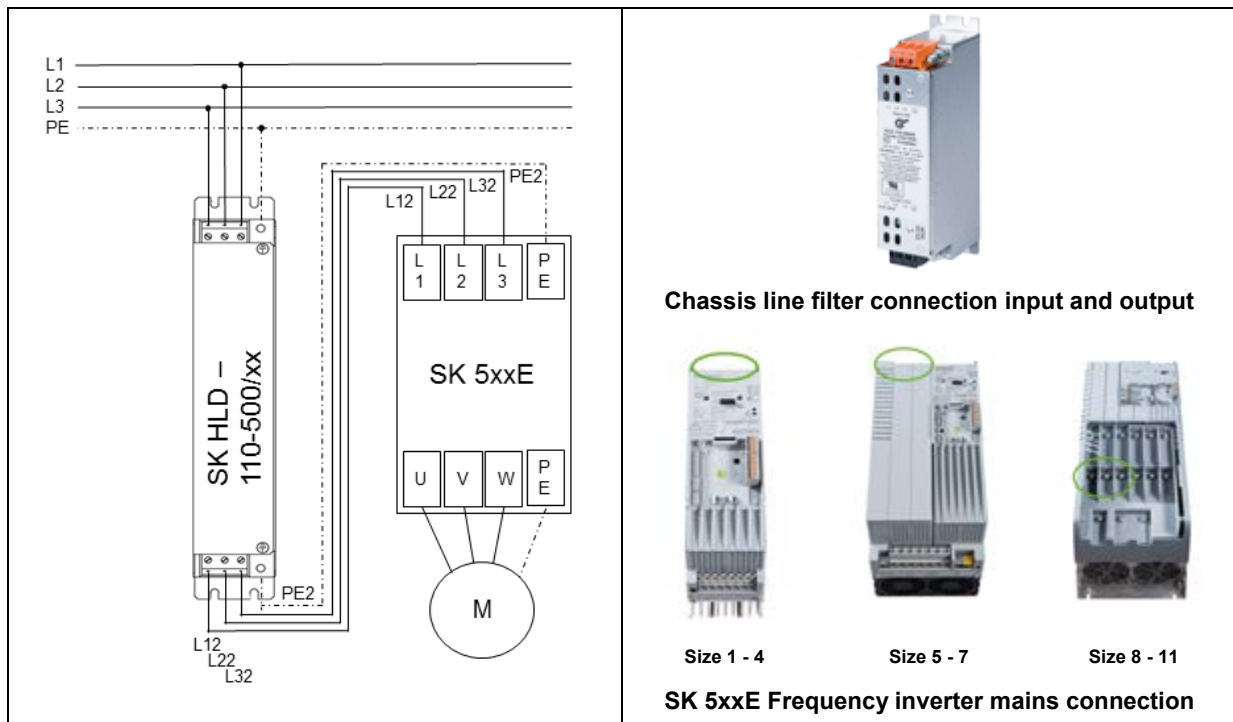
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual

## SK HLD-110-500/250

Part number: 278 272 250

Chassis line filter



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK HLD 110-500/250</b>			
Line filter	TI 278272250	V 1.1	1717	EN

### Scope of supply

1 x	Module	SK HLD-110-500/250
-----	--------	--------------------



### Field of use

Input filter (line filter) to reduce the emission of electromagnetic interference. In combination with this chassis line filter (interference suppression filter), the radio interference suppression level of the frequency inverter improves, and a longer motor cable is possible. The module can be mounted next to or in the immediate vicinity of the frequency inverter.

### **i** Information

### Suppression level

With a chassis line filter, cable-related emissions of limit value class C1 can be achieved up to a maximum motor cable length of 25 m.

### Technical Data

#### Electrical data

<b>Number of phases</b>		3	<b>Leakage current 1)</b>	mA	355 / 37
<b>Rated voltage</b>	V ~	520	<b>Test voltage 2)</b>	V -	2150 / 3500
<b>Rated frequency</b>	Hz	50 ... 60	<b>Resistance on line</b>	mΩ	0.17
<b>Rated current</b>	A	250.0 (U <sub>r</sub> ≈ 50 °C)	<b>Power dissipation</b>	W	180.0

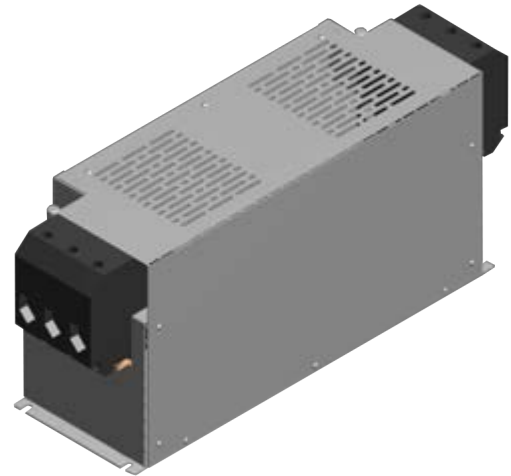
- <sup>1)</sup> 1st value: Calculated with max. input voltage and failure of 2 phases (typically at 50 Hz)  
 2nd value: Rated for the maximum permissible input voltage fluctuation as per IEC 38 ± 10 %
- <sup>2)</sup> 1st value: between 2 phases  
 2nd value: 2 s between phase and housing

#### General

<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle / S1) 0 ... 50 (70 % duty cycle / S3)	<b>European standard</b>	EN 60939-2
<b>Climate class</b>		25/085/21 (EN 60068-1)	<b>Mounting 1)</b>	
<b>Certifications</b>		EAC UL 1283 5. edition CSA C22.2 No. 8	Standard position	4 x M6 x 8 (mounting surface)
<b>Tightening torque</b>	Nm	10.0 – 20.0 terminal 30.0 PE connection	<b>Protection class</b>	IP20
<b>Weight</b>	kg	12.2	<sup>1)</sup> not part of the delivery, use washers if applicable	

## Dimensions

<b>Envelope dimensions [mm]</b>	L x W x H	525 x 155 x 200
<b>Mounting [mm]</b>		
Standard position	L x W	435 x 125



## Connections

Name	PE connection at the top / bottom	Input at top (L1, L2, L3)		Output at bottom (L12, L22, L32) <sup>2)</sup>	
Type	2 bolts <sup>1)</sup>	Socket part, screw terminals, 3-pole		Socket part, screw terminals, 3-pole	
Cross section / type	M12	150 mm <sup>2</sup>	AWG -4	150 mm <sup>2</sup>	AWG -4


<sup>1)</sup> incl. 2 washers, 1 spring washer, 2 M12 nuts

<sup>2)</sup> Name can differ for older versions.

## Frequency inverter assignment

**i Information**
**Overview in the manual**

The chassis line filters provided by Getriebebau NORD are directly tailored to the individual frequency inverters.





For more detailed information, please refer to chapter "Line filter SK HLD of the manual  "Further documentation and software: [www.nord.com](http://www.nord.com)" for the respective frequency inverter.



## Installation

<b>Installation location</b>	In a control cabinet: <ul style="list-style-type: none"> <li>• sideways of the frequency inverter, or</li> <li>• in its immediate vicinity</li> </ul>
<b>Installation orientation</b>	Standard (vertical) <ul style="list-style-type: none"> <li>• Keep a minimum distance of 100 mm above and below other devices or control cabinet components</li> </ul>
<b>Fastening</b>	With screws (fastening material has to be provided)

### Installation steps


1.	Installing the unit <i>Standard position:</i> Install a unit with its underside flat on a level surface (control cabinet rear wall) and screw in with 4 screws to be provided (see  Technical Data – Fastening) into the respective fastening bores.	
2.	Installing the frequency inverter <i>Standard position:</i> Install a frequency inverter with its underside on a level surface (control cabinet rear wall) and fasten it with 2 or 4 screws to be provided (depending on the size) to the provided wall mounting brackets.	
3.	Connect the power cable and the PE connection to terminals PE, L1, L2, L3 of the input terminal block while heeding the specified tightening torques (see  Technical Data – Connections). Note: Establish the PE connection first!	
4.	The connecting material (cables are not part of the delivery) has to be connected from the output terminals (bottom) L12, L22, L32, PE2 to terminal strip X1 <sup>1)</sup> of the frequency inverter (PE, L1, L2, L3) for mains connection.  Please refer to the manuals for the tightening torques (see  "Further documentation and software: <a href="http://www.nord.com">www.nord.com</a> ").  If a line filter is to be used for several frequency inverters, connect the frequency inverters in parallel to the output terminals or loop them through.	

Standard position

<sup>1)</sup> X1 for sizes 1 - 7    X1.1 and X1.2 for size 8 and above

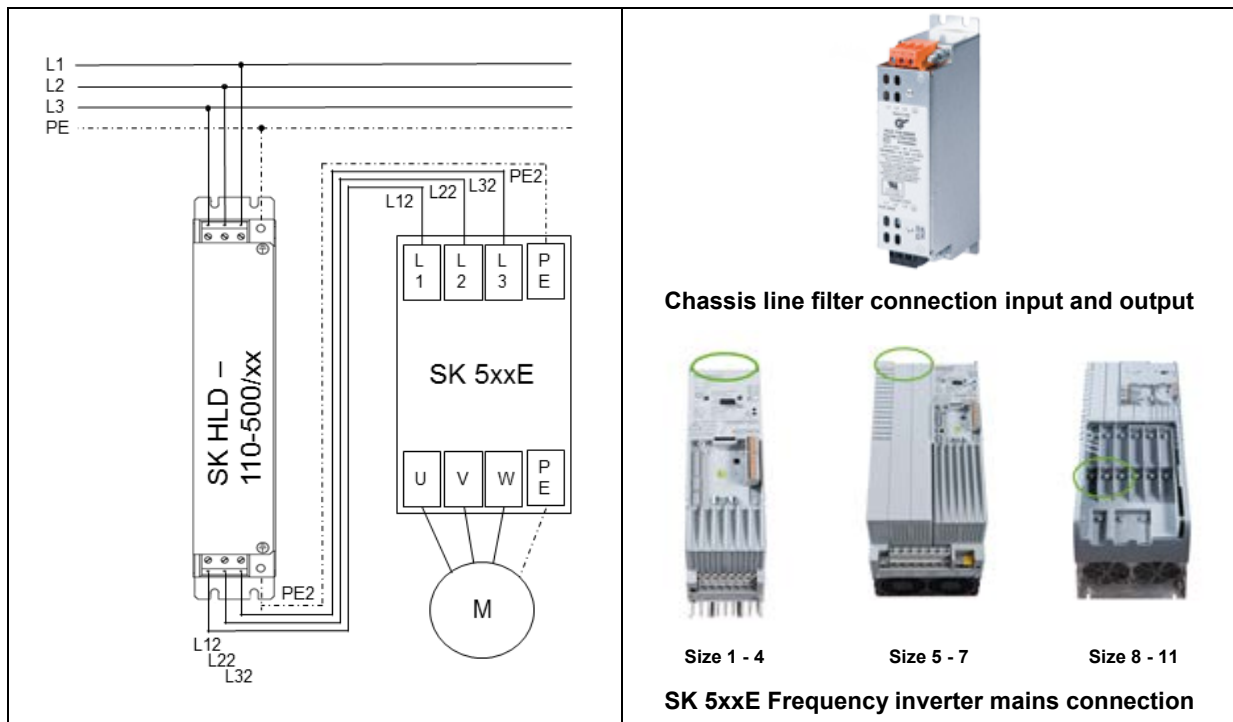
## NOTICE

### Connection and EMC configuration

For information on how to connect the line filter, on the jumper settings required for compliance with the limit value classes, please refer to the respective manual  "Further documentation and software: [www.nord.com](http://www.nord.com)". For frequency inverters of sizes 1 – 7, jumpers A and B have to be used. For frequency inverters of sizes 8 – 11, DIP switch EMC Filter has to be used.

Non-compliance or incorrect jumper settings can destroy the frequency inverter.

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU 0500</a>	SK 500E – SK 535E frequency inverter manual

Document	Name
<a href="#">BU 0505</a>	SK 54xE frequency inverter manual