

FAST BRAKE RECTIFIER (GPE & GPU) INSTALLATION & MAINTENANCE



- RETAIN FOR FUTURE USE -

Fast Rectifier (GPE & GPU)

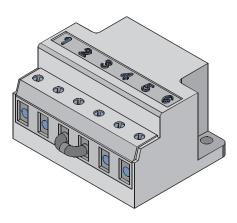
The "GP..." type rectifiers provide improved brake performance in both brake release time and stopping time. The GP is a two-stage "push" design that uses both full-wave and half-wave rectifier operation; when power is first applied, it operates as a full-wave rectifier for approximately 250ms, after which it operates as a half-wave rectifier. two ways to apply GP rectifiers. In the first method, known as "Overexcitation," the brake is released very quickly. In the second method, known as "Reduced Power Holding," the brake is set very quickly, allowing for very fast stopping times. There are two types of "GP..." rectifiers.

GPE - "External DC-Switching"

- Designed for external control of the brake's DC-switching.
- Primarily used in across-the-line applications where the brake power is supplied by the motor terminals.

GPU – "Integrated DC-Switching / Voltage Sensing"

- This type of rectifier is primarily used when the brake is powered separately from the motor.
- Includes applications involving two-speed motors, motors powered by an inverter or soft-starter.



Overexcitation (fast brake release)

In overexcitation the rectifier initially over-voltages the brake coil. This overexcitation of the rectifier produces a magnetic field in the brake coil that is stronger than normal, releasing the brake much more guickly. The rectifier is then switched over to a lower holding voltage so as not to thermally overload the brake coil. In this method the brake coil is selected as if the brake system is powered by a halfwave rectifier. Therefore, the brake coil's DC-voltage rating should be 45% of the AC voltage applied to the rectifier. This type of brake control is also called "Voltage Forcing" and "Supercharging." Example

System voltage: 230VAC Brake coil: 105VDC

Initial brake release voltage: 205VDC Holding brake voltage:

This is commonly used in very high cycling brakemotor applications to reduce motor heating during motor start and brake release. In this method the brake stopping times will be the same as for the standard full-wave or half-wave methods.

Reduced Power Holding (very fast brake stop)

In reduced power holding, the rectifier initially supplies the rated DC voltage to the brake coil. When voltage is first applied, the rectifier operates as a full-wave rectifier (90% of the applied AC voltage), releasing the brake in the standard time. After the brake is released, the rectifier switches to half-wave mode (45% of the applied DC voltage), weakening the brake's magnetic field. The weaker field will allow the brake to stop more quickly when power is removed. In this method the brake coil is selected as if the brake system is powered by a full-wave rectifier. Therefore, the brake coil's DC-voltage rating should be 90% of the AC voltage applied to the rectifier.

Example

System voltage: 230VAC Brake coil: **205VDC**

Initial brake release voltage: 205VDC Holding brake voltage: 105VDC



FAST BRAKE RECTIFIER (GPE & GPU) INSTALLATION & MAINTENANCE



RETAIN FOR FUTURE USE -

U35100 - 2 of

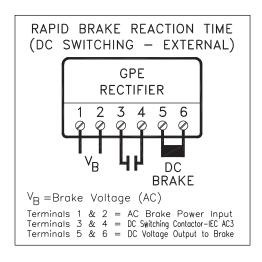
DC-Switching Fast Brake Engagement (stopping)

The GP brake rectifier can also be wired for faster stopping. This method is called DC switching. DC switching directly interrupts the current flow in the rectifier's DC circuit and provides much faster stopping. DC Switching is essential for hoisting or lifting applications.

GPE - External DC-Switching

Туре	Part #	Input Voltage	Current at 45C	Current at 75C
GPE20L	19140230	200 – 275 VAC ± 10%	0.7 A	0.5 A
GPE40L	19140240	380 – 480 VAC ± 10%	0.7 A	0.5 A

To implement DC switching, a contact must be installed in between terminals 3 and 4 on the brake rectifier in place of the factory-installed jumper. This switch must close when power is supplied to the rectifier (terminals 1 and 2), and open when power is removed. The IR relay can be used in place of the external switch between terminals 3 and 4, and provides automatic DC switching once power is removed from the motor. However, since it is based on motor current, the IR relay can only be used under two conditions: when the motor is directly powered across the line, and when the brake power is provided via the motor's power terminal. The contact between terminals 3 & 4 must be capable of switching inductive loads, and/or be IEC AC3 rated.



Selection

Overexcitation - Fast Release

AC Brake Supply	Rectifier Part #	Brake Coil		
GPE - External DC-Switching				
30VAC	GPE20L - 19140230	105VDC		
380VAC	GPE40L - 19140240	180VDC		
400VAC	GPE40L - 19140240	180VDC		
460VAC	GPE40L - 19140240	205VDC		
500VAC	GPE40L - 19140240	225VDC		

GPU - Integrated DC-Switching – Voltage Sensing			
230VAC	GPU20L - 19140090	105VDC	
380VAC	GPU40L - 19140170	180VDC	
400VAC	GPU40L - 19140170	180VDC	
460VAC	GPU40L - 19140170	205VDC	
500VAC	GPU40L - 19140170	225VDC	

Reduced Power Holding – Fast Stopping

AC Brake Supply	Rectifier Part #	Brake Coil	
GPE - External DC-Switching			
200VAC	GPE20L - 19140230	180VDC	
230VAC	GPE20L - 19140230	205VDC	

GPU - Integrated DC-Switching – Voltage Sensing			
200VAC	GPU20L - 19140090	180VDC	
230VAC	GPU20L - 19140090	205VDC	

NORD Gear LimitedToll Free in Canada: 800.668.4378

NORD Gear CorporationToll Free in the United States: 888.314.6673

05.25.11 www.nord.com/docs



FAST BRAKE RECTIFIER (GPE & GPU) INSTALLATION & MAINTENANCE



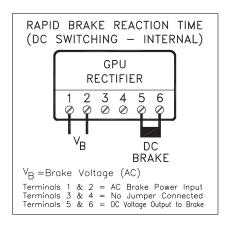
RETAIN FOR FUTURE USE -

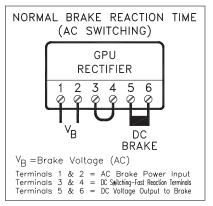
U35100 - 3 of 4

GPU - Integrated DC-Switching – Voltage Sensing

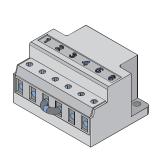
Туре	Part #	Input Voltage		Current at 75C
GPU20L	19140090	200 – 275 VAC ± 10%	0.7 A	0.5 A
GPU40L	19140170	380 – 480 VAC ± 10%	0.7 A	0.5 A

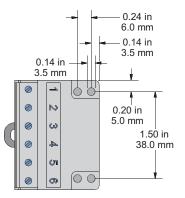
These GPU rectifiers integrate DC-Switching, which is triggered by sensing the AC voltage supplied to the rectifier. When no voltage is present the rectifier automatically opens the DC circuit. Note: It is not preferred to use the motor terminal block to supply the brake rectifier's AC power due to the motor's slow energy dissipation when switched off. This type of GP rectifier is primarily designed for use with a separate brake power source, such as inverter-powered motors, soft-start motors, and two-speed motors. The DC-switching function of the brake rectifier can be disabled by shorting terminals 3 & 4 via a jumper or an external switch.

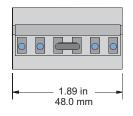


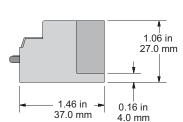


Dimensions









NORD Gear LimitedToll Free in Canada: 800.668.4378

NORD Gear CorporationToll Free in the United States: 888.314.6673

05.25.11 www.nord.com/docs

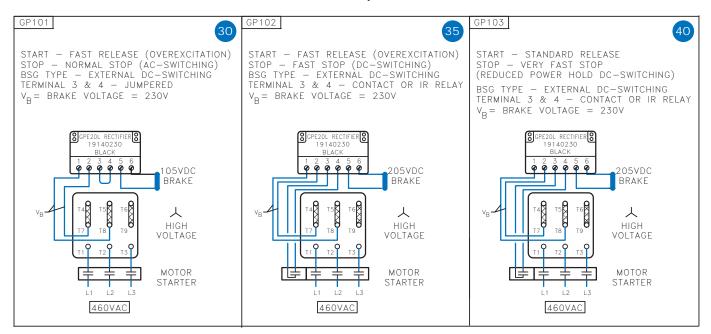


FAST BRAKE RECTIFIER (GPE & GPU) INSTALLATION & MAINTENANCE

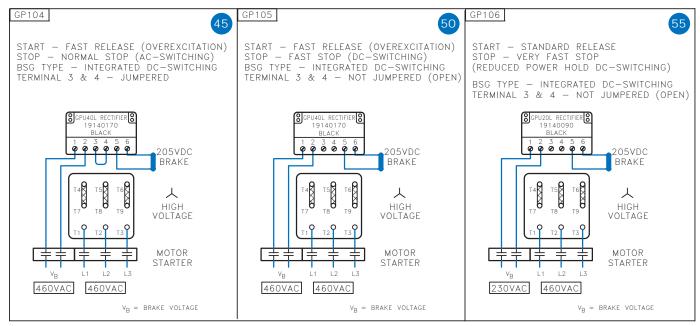


- RETAIN FOR FUTURE USE -

Modes of Operation









NORD Gear Limited Toll Free in Canada: 800.668.4378 **NORD Gear Corporation**Toll Free in the United States: 888.314.6673

05.25.11 www.nord.com/docs