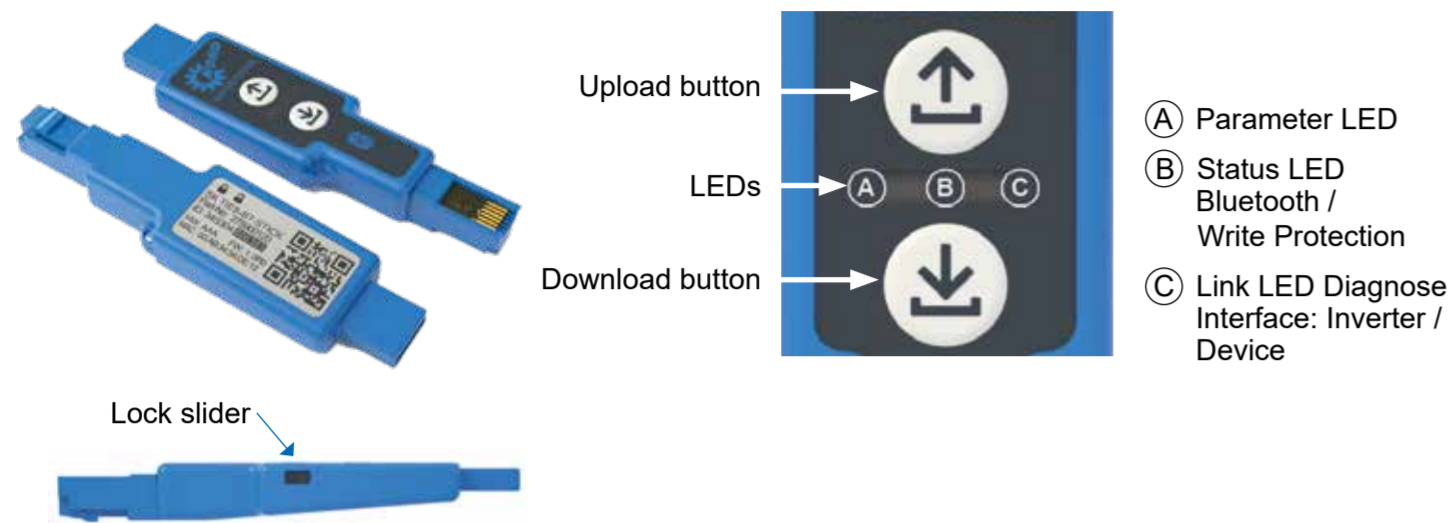


QUICK START NORDAC ACCESS BT & NORDCON APP



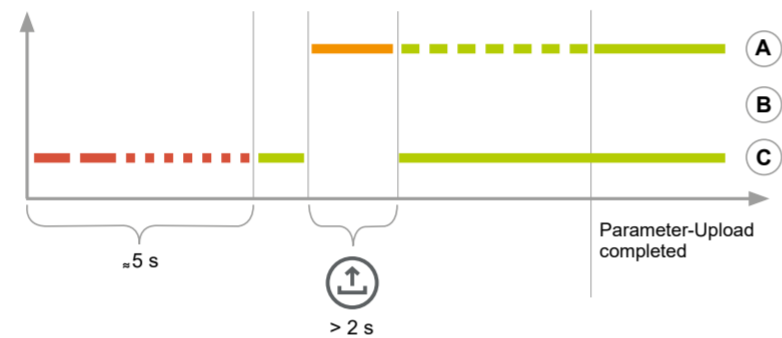
- (A) Parameter LED
- (B) Status LED Bluetooth / Write Protection
- (C) Link LED Diagnose Interface: Inverter / Device

Parameter Upload from Device

Plug the NORDAC ACCESS BT into the diagnostic interface of the device and wait until the Link LED lights up green (ready).

Press the Upload button until the Parameter LED changes from orange to flashing green (parameter transfer).

The process is complete as soon as the Parameter LED lights up green; you can then unplug the NORDAC ACCESS BT.

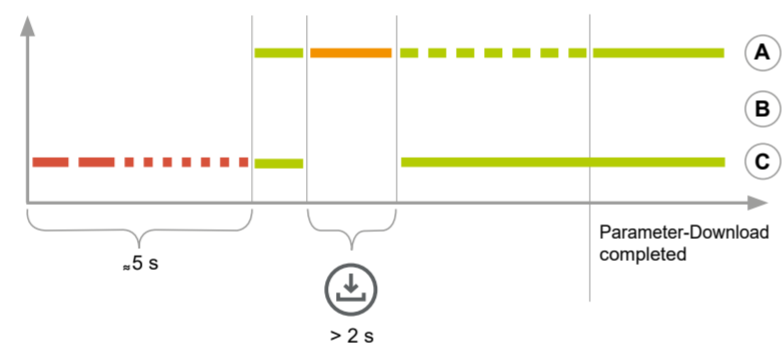


Parameter Download to Device

Plug the NORDAC ACCESS BT into the diagnostic interface of the device and wait until the Parameter LED and the Link LED light up green (ready and parameter dataset on the NORDAC ACCESS BT).

Press the Download button until the Parameter LED changes from orange to flashing green (parameter transfer).

The process is complete as soon as the Parameter LED lights up green; you can then unplug the NORDAC ACCESS BT.



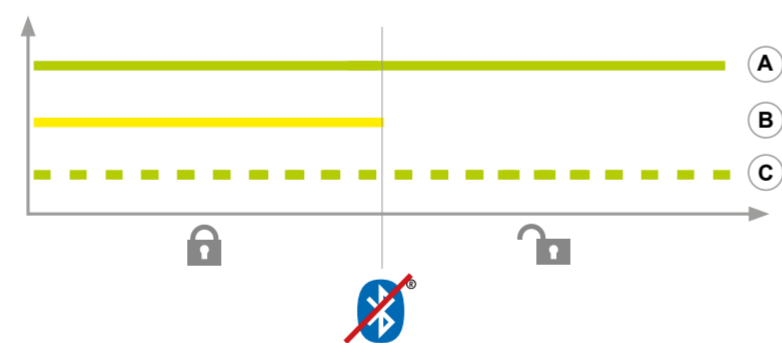
Enabling the Write Protection

You can enable the write protection (LOCK) to prevent inadvertent overwriting of the dataset on the NORDAC ACCESS BT.

For this purpose, move the LOCK slider on the side of the NORDAC ACCESS BT.

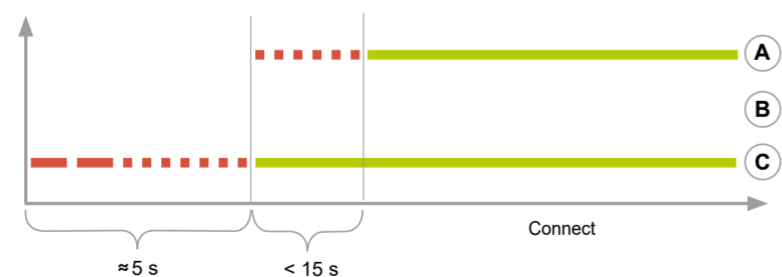
Push the slider of the NORDAC ACCESS BT to the left in order to enable the write protection LOCK.

Write protection is only used in standalone.



Usage with a Computer

Plug the USB side of the NORDAC ACCESS BT into the computer and wait until the Link LED and the Parameter LED light up green (ready and connected).

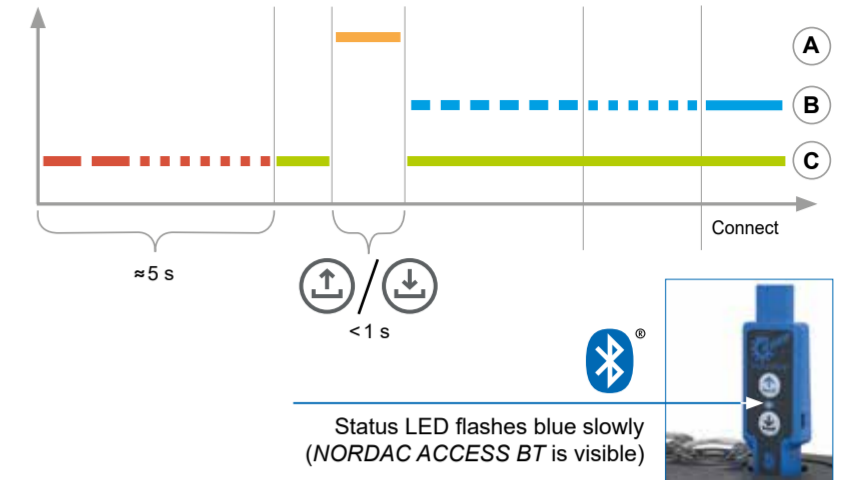


Usage with Bluetooth Coupling

Press the Upload or Download button briefly to make the Parameter LED briefly light up orange. The Status LED slowly flashes blue and indicates that Bluetooth has detected the NORDAC ACCESS BT.

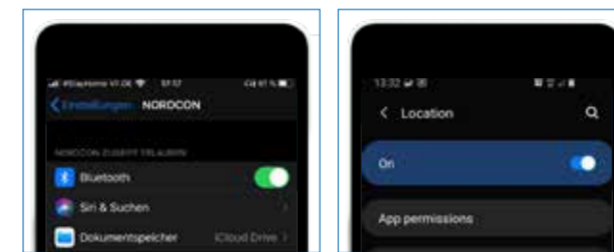
Note:

The connection via Bluetooth is always established via the NORDCON APP. A manual user call-up is not possible. In case of problems during the connection process, please read the points under "Delete Pairing List".



Important information before starting Bluetooth scanning: Turn location on for your mobile device to enable Bluetooth scanning for the NORDAC ACCESS BT on your mobile Android devices. Enable Bluetooth access for the NORDCON APP on your mobile iOS device. Important information in case a Bluetooth connection to the dongle is not possible: The Bluetooth lock symbol indicates a

NORDAC ACCESS BT that has already been paired with another mobile device, or the NORDAC ACCESS BT is already contained in the paired device list on your mobile device. If you want to connect to this NORDAC ACCESS BT delete the pairing information for this NORDAC ACCESS BT or remove the NORDAC ACCESS BT from the paired device list on your mobile device.



Open the NORDCON APP on your terminal device and choose "Connect".

Find visible devices and select the NORDAC ACCESS BT (TIE5-BT-DE:12). The Status LED will flash blue quickly as soon as the modules have been scanned.



If you are asked for the PIN, type the last 6 digits of the ID number on the type label of the NORDAC ACCESS BT and then couple the devices.

Select the correct device.

The dashboard opens, and the Status LED lights up blue. The NORDAC ACCESS BT is now connected with the terminal device.

Unpairing the NORDAC ACCESS BT

Press and hold both buttons, Upload and Download, simultaneously to unpair the NORDAC ACCESS BT. The completion of the unpairing process is indicated by a changing LED flashing code. After that, the NORDAC ACCESS BT must also be unpaired from the mobile devices. For this purpose, open the Bluetooth settings of the mobile devices and select the NORDAC ACCESS BT (TIE5-BTxx: xx). Press "Ignore/Disconnect/Unpair this device".

If you face any connection problems between the NORDCON APP and the NORDAC ACCESS BT, please change the language settings for your Android or iOS mobile device to English before contacting our service.



NORD DRIVESYSTEMS Group

- Family business from Bargteheide near Hamburg with 4,000 employees
- Drive solutions for more than 100 branches of industry
- 7 production locations worldwide
- Present in 98 countries on 5 continents
- More information: www.nord.com

Headquarters:

Getriebebau NORD GmbH & Co. KG
 Getriebebau-Nord-Str. 1
 22941 Bargteheide, Germany
 T +49 4532 289 0, F +49 4532 289 2253
info@nord.com

Member of the NORD DRIVESYSTEMS Group